

Specification Data CW4000 02/08

# FVP<sup>®</sup> 1.10

FOUNDATION Fieldbus<sup>™</sup> Valve Positioner and Controller Interoperable and Integrated Single & Double-Acting





Masoneilan's FVP<sup>®</sup> positioner, certified and approved by Fieldbus<sup>™</sup> Foundation, can be used in conjunction with all certified Foundation Fieldbus<sup>™</sup> Host systems. Within the FF host system, certified device descriptors (DD) enable seamless integration *and* interoperability of the Masoneilan FVP positioner. The Masoneilan FVP positioner has unequalled "on-board" data gathering capabilities, alarms, and diagnostics as well as standard positioner functionality. The Masoneilan FVP as advanced diagnostics integration and automated valve data analysis available with leading asset management software. Further enhanced capabilities of graphical data manipulation and valve signature acquisition are accomplished with Masoneilan's ValVue<sup>®</sup> FF software program, which may be used either as a standalone program or integrated with major FF host systems.

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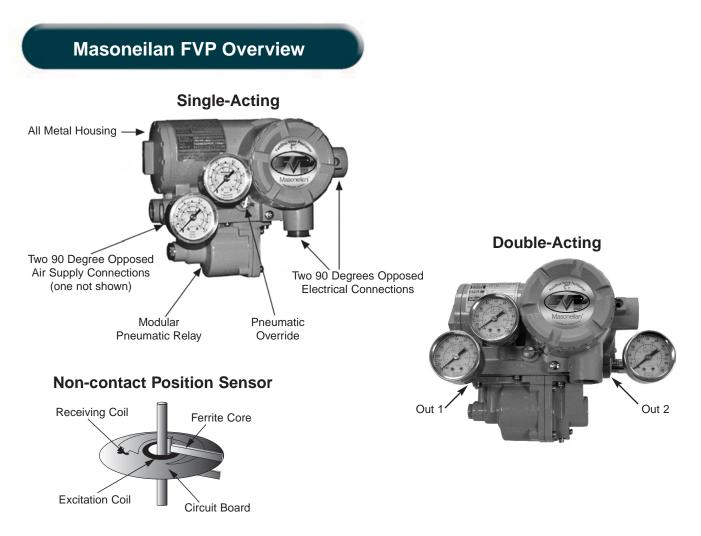
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# **Precise Digital Positioning & Diagnostics**

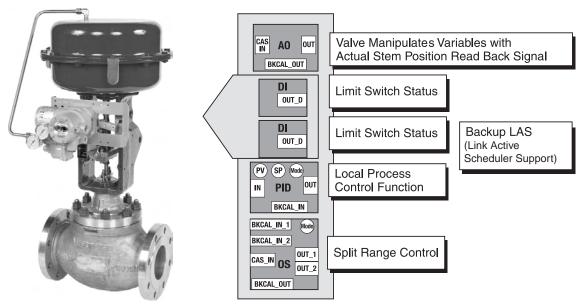
The Masoneilan FVP is an intelligent digital valve positioner and PID process controller that communicates using the FOUNDATION Fieldbus protocol. The Masoneilan FVP offers advanced control technology for pneumatically actuated valves; provides higher precision, greater flexibility and ease of use. The major advantages of the Masoneilan FVP are:

- High Performance: Can respond to Step Changes of (0.05%)
- Low Power Consumption: (16mA) Ideal for Intrinsically Safe applications
- Fast Commissioning: User friendly ValVue FF Set-up Wizard and Methods
- Low Life Cycle Cost: Low Air Consumption (< 10 scfh @ 20 psi)
- Self-initiated Valve Alarms
- · Diagnostics and software integration possible with virtually all control systems
- On Board Valve Signature & Diagnostics Storage: Easily retrieved diagnostic information
- One Model Fits All: The same unit can be mounted on any manufacturer's rotary or linear actuator
- Manual Pneumatic Override Switch: Bypass electronics for valve installation, commissioning, and diagnosing
- Standard or Advanced Diagnostics: Scalable valve diagnostics to match process application
- Online Firmware Flash: Update Firmware without Process Interruption
- Built in Positioning Autotune: Patented for optimal response regardless of actuator size, can be launched from the control system or any FF configurator
- · Frictionless Position Sensor: High resolution and maintenance free
- Modular Design: Makes for a compact and easily maintained and installed positioner
- Single- and Double-Acting models available









# Multi-Function Blocks = Control Flexibility

Figure 2: Masoneilan FVP Functional Overview

# Physical and Operational Specifications

ltem		Specification			
Communication Protocol		FOUNDATION Fieldbus™			
Voltage/Capacitance		9 - 32 Vdc / 1.76 nF			
Housing Materials		Case: Aluminum die-cast / Paint: Polyurethane resin-baked finish			
Maight		Single-Acting = 5.1 lbs (2.3 Kg)			
Weight		Double-Acting = 6.2 lbs (2.8 Kg)			
Supply Current (Standard)		17mA max (16mA standard)			
Supply Current (on-line downl	oad version)	17mA (approximately 41mA when flashing firmware)			
Action		Single-Acting / Double-Acting			
	Pneumatic	1/4 NPT Female			
Connections	Electrical	1/2 NPT Female (other options available)			
	Gauges	1/8 NPT			
External Pneumatic Auto/Man	ual Switch	Included			
Position Sensor Span		Rotary Travel 20 - 90° Linear Travel 0.4 - 6 inches (10 - 152mm) <sup>(1)</sup>			
Operating Temperature Limits		Single-Acting = -40°F to 185°F (-40°C to 85°C) Double-Acting = -40°F to 140°F (-40°C to 60°C) Option available for higher temperature.			
Enclosure Rating		IP65, NEMA4X			
Linearity		+/-0.5%			
Hysteresis		0.3%			
Dead Band		0.1%			
Supply Pressure		Single-Acting = 20 - 100 PSI (1.4 - 6.9 bar) Double-Acting = 30 - 105 PSI (2 - 7 bar)			
Air Consumption		Single-Acting = $0.32 \text{ m}_3/\text{h}$ at 20 PSI (1.4 bar) Double-Acting = $0.508 \text{ SCFM} (0.915 \text{ Nm}_3/\text{h})$			
Air Delivery		Single-Acting = 6.6 $m_3/h$ at 20 PSI (1.4 bar) Double-Acting = 11.7 SCFM (18.85 $Nm_3/h$ )			
Temperature Effect		+/- 0.04% of F.S./°F (+/-0.08% of F.S./°C)			
Lightning Protection (Optional	)	Max current 6000 A (rise 1 micro second, fall 40 micro seconds) Repeating current 1000 A (rise 1 micro second, fall 40 micro seconds) 100 times			
Ambient Humidity Limits		5 to 95% RH at 104°F (40°C)			
Vibration Limit		4 mm at 5 to 15 Hz / 2G at 15 to 2000 Hz			
Shock Limit		10G			
Flow Characterization		Linear, Equal Percentage (50:1 and 30:1), Quick Opening, Camflex Eq% User Defined, Tight Shut-off and Full Open			
Valve Position Auto Tune		Masoneilan FVP performs an automatic determination of the optimal valve position control parameters (during setup).			
On-line Firmware Download		Optional			
Backup Link Active Scheduler		Standard			

1. Above 6 inches can be achieved with custom mounting. Consult factory for mounting details.

### Table 1: Masoneilan FVP Specifications

# **Physical and Operational Specifications**

Item	Specification
Function Blocks Included	PID, AO, DI X 2: and OS (splitter block)
Positioner Alarms	Block Alarm, Process Alarm, and Event Update Each alarm provides detailed information
Fail Safe Action	Internal diagnostics and configurable deviation alarm can set output pressure to zero
Diagnostics	Standard or Advanced (see pages 8 & 9)
ITK (consult www.fieldbus.org for latest updates)	4.61

### Table 1: FVP110 Specifications (cont.)

ltem		Specification	Code	
ATEX	Flame Proof	Per EN 50014 (1997) and EN 50018 (2000) Group: II Category: 2G EEx d IIC T6, ambient Temp.: -40 to 167°F (-40 to 75°C) EEx d IIC T5, ambient Temp.: -40 to 176°F (-40 to 80°C)	KF2	
ATEX	Intrinsically Safe	Per EN 50014 (1997), EN 50020 (2002), EN 50284 (1999), EN60529 (1991), and EN50281-1-1 (1998) Group: II Category : 1GD, 1G or 1D Maximum Surface Temp for dust proof: 212°F (100°C) Ambient Temp for 1G: -40 to 140°F (-40 to 60°C) Ambient Temp for 1D: -40 to 176°F (-40 to 80°C) Ambient Temp for 1GD: -40 to 140°F (-40 to 60°C)	KS25	
	Gas Proof/Dust Proof	EEx ia IIC T4 EEx ia IIB T4		
ATEX	Type n	Group: II, Category: 3G	Consult Factory	
	Explosion Proof	Class I, Division 1, Groups B, C and D	FF1	
Factory Mutual Intrinsically Safe		Class I, II, III Division 1, Groups A, B, C D, E, F and G	FSI5	
Approvals	Non-incendive	Class 1, Division 2, Groups A, B, C and D Suitable for Class II, Division 2, Groups F and G and Class III with Non-incendive Field Wiring applications Hazardous (Classified)	FN15	
	Explosion Proof	Class I, Division 1, Groups B, C and D	CF1	
CSA Approvals Intrinsically Safe		Ex ia IIB/IIC T4; Tamb = -58 - 140°F (-50 to 60°C); CSA Enel Type 4X; IP66	CS15	
JIS Approvals	Explosion Proof	Class I, Division 1, Groups B, C and D	JF3	
	Intrinsically Safe		JS3	
CE Conformity		Yes per EN61326		

Note: Intrinsically safe approvals per FISCO.

### **Table 2: Agency Approvals**

# Model Numbering System

Table 3 (below) describes the Masoneilan FVP model numbering system and features. For example, Masoneilan FVP model number *FVP110-F1A1/LC1/BP/FF1* indicates: Foundation Fieldbus input signal, is intended for a Single-Acting Actuator, has a PID Function Block, Pressure Sensor and Diagnostics and meets FM Explosion Proof Agency Certification.

Model	Suffix Codes			Description			
FVP110							
Input Signal	-F						Foundation Fieldbus
Applicable Actuato	r	. 1				Single-Acting Actuator	
	'[	2					Double-Acting Actuator. See price sheet for an example.
-	A			Always A			
Connection	3			Electrical Connection: 1/2NPT, Pneumatic Connection: 1/4NPT			
Connection	6			Electrical Connection: M20, Pneumatic Connection: Rc 1/4"			
N							
Option Codes		/	Optional Specifications (see table below for codes and descriptions)				

Note: 0-100 psi (0-7 bar) pressure gauges for OUTPUT and SUPPLY are provided as standard.

# **Optional Specifications**

Item	Description	Code
Lightning protection	Power supply 10.5 to 32 V DC Allowable current Max.6000A(1 <sup>x</sup> 40µS), repeating 1000A(1 <sup>x</sup> 40µS) 100 times	A
Coating Change	Epoxy resin coating	X1
PID Function Block, Link master function	Process control function block with backup link master function	LC1
Output pressure detecting function, Signature function	Advanced Diagnostics	BP
High Temperature (for Double-Acting Only)	+14°F to +180°F (-10°C to +85°C) ambient temperature	HT
FF Firmware Download Function (Not available for Intrinsic Safety)	Online Firmware Upgrade	EE
FM Explosion proof	See Table 2	FF1
FM Intrinsic Safety	See Table 2	FS15
FM Non incendive	See Table 2	FN15
CSA Explosion proof	See Table 2	CF1
CSA Intrinsic Safety	See Table 2	CS15
ATEX Type N Consult Factory	See Table 2	KN25
ATEX (KEMA) Flame Proof Approval	See Table 2	KF2
ATEX (KEMA) Intrinsic Safety Approval	See Table 2	KS25

### Table 3: Masoneilan FVP Model Nomenclature

# **Dimensions and Weights**

Unit: mm(approx. inch)

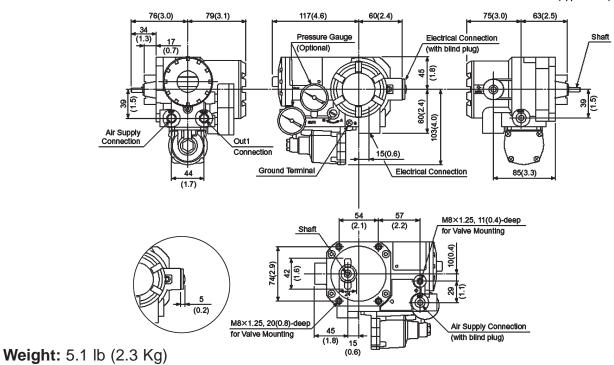


Figure 3: Masoneilan FVP Dimensions (Single-Acting)

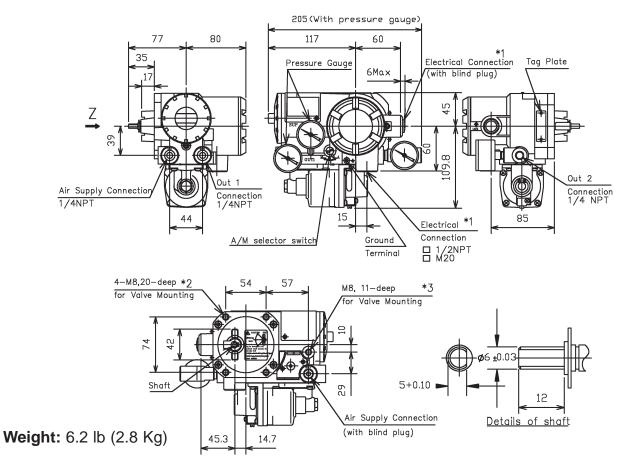


Figure 3: Masoneilan FVP Dimensions (Double-Acting)

Construct Markers Delete d Durgfinge Alleman	Diagnostics Option				
Control Valve Related Runtime Alarms	Standard	Advanced / BP			
Temperature Sensor Failure	Х	Х			
Pressure Sensor Failure		Х			
Position Sensor Failure	Х	Х			
A/D Converter Failure (Position Sensor)	Х	Х			
EEPROM Failure	Х	Х			
Amplifier Failure	Х	Х			
Failsafe	Х	Х			
Temperature Measurement Out of Range	Х	Х			
Pressure Measurement Out of Range		Х			
Position Sensor Out of Range	Х	Х			
Adjustable Hi-Lo Servo Drift Warning	Х	Х			
Cycle Count Limit Exceeded	Х	Х			
Travel Limit Exceeded	Х	Х			
Total Time Open Limit Exceeded	Х	Х			
Total Time Closed Limit Exceeded	Х	Х			
Total Time Near Closed Limit Exceeded	Х	Х			
Deviation Warning	Х	Х			
Deviation Error	Х	Х			
Calibration Rela	ated Feedback / Alarms				
Auto Tune / Travel Calibration Error	Х	Х			
Exhaust Air Press Warning		Х			
Small Air Supply Warning		Х			
Large Air Supply Warning		Х			
Offset Drift Warning	Х	Х			
Large Response Speed Warning	Х	Х			
Large Hysteresis Warning	Х	Х			
Large Slip Width Warning	Х	Х			
Small Angle Span Warning	Х	Х			
Large Angle Span Warning	Х	Х			
50% Angle Warning	Х	Х			
Small Angle Span Error	Х	Х			
Large Angle Span Error	Х	Х			
50% Angle Error	Х	Х			
Linear Adjustment Error	Х	Х			
Offset Measurement Failed	Х	Х			
Gain Measurement Failed	Х	Х			
Response Speed Measurement Failed	Х	Х			
Hysteresis Measurement Failed	Х	Х			

The Masoneilan FVP has two levels of diagnostics: **Standard** or **Advanced**. The **standard diagnostics version** provides Fieldbus Alarms (see page 8).

The **advanced diagnostics version** provides more in depth calculations (friction, spring range, etc) using a built in pressure sensor (see examples below). This version also provides a means of measuring online friction as well as the dynamic performance of the valve without disturbing the process (consult Masoneilan for details).

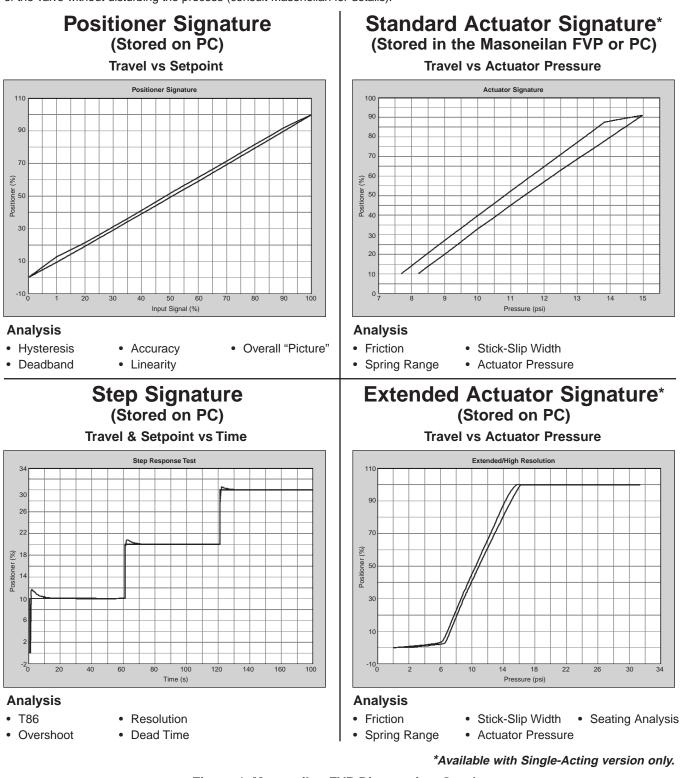


Figure 4: Masoneilan FVP Diagnostics, Graphs

# Masoneilan FVP Integration With Host Systems

Table 4 below provides a summary of the possible Masoneilan FVP and Host System integration configurations.

	Certified & A Advance				
	Honeywell	Emerson	Yokogawa	All Certified & Approved Foundation	
	Experion™ PKS	Emerson DeltaV <sup>™</sup>	Yokogawa CS 1000 CS 3000 STARDOM™	Fieldbus Host Systems	
Co	nfiguration – Cali	bration – Diagnost	ics		
Diagnostics Integration	Yes <sup>(1)</sup>	Yes <sup>(2)</sup> AMS™	Yes <sup>(4)</sup> PRM	Consult Masoneilan	
Configuration / Calibration Using Menus, Methods & Setup Wizards	Yes <sup>(4)</sup>	Yes <sup>(4)</sup>	Yes <sup>(4)</sup>	Yes	
Configuration / Calibration via Host	Yes	Yes	Yes	Yes	
Asset Management Support	Yes <sup>(1)</sup> FVP Scout	Yes <sup>(2)</sup> AMS	Yes <sup>(4)</sup> PRM	Consult Masoneilan	
Configuration / Calibration via Host	Yes	Yes	Yes	Yes	
Configuration / Calibration / Diagnostics via ValVue FF Standalone connected to H1 Segment	Vas	Yes	Yes	Yes	Yes
ValVue					
Configuration / Calibration / Diagnostics via Integrated Package					
ValVue	Yes <sup>(1)</sup>	Yes	Yes	Consult Factory	
Name of Add-On Package	Pending	AMS ValVue FF SNAP-ON™	ValVue FF PRM Plug-In	N/A	

1. Asset Manager Fault Models for FVP.

2. Emerson Delta V AMS SNAP-ON for ValVue FF.

3. At Time of Print. For other systems contact Masoneilan.

4. Device Type 1, Rev 3 or Type 7 only

### Table 4: Masoneilan FVP - Host Integration

# **Table of Contents**

Diagnostic Item	Diagnost	ics Version	Access	nd Write	Device Initiated	
			Host System (TB Block and menus-and- methods)	FF Handheld (TB Block and menus-and- methods)	ValVueFF	
	Standard	Advanced /BP Option			ValVue	Minimal or No Highway Loading <sup>(2)</sup>
		Diagnostics	Tests			
Self check including auto-analysis of spring range, low and high air supply, valve hysteresis, time constant, and stick-slip	<b>/</b> *	~	~	~	~	~
Standard Actuator Signature test with auto- matic friction, and spring range analysis <sup>(4)</sup>		<b>v</b>	~	~	~	•
On board non-volatile memory storage for two actuator signatures with analysis <sup>(4)</sup>		~	~	~	~	~
Extended actuator test with automatic friction, spring, and seating analysis <sup>(4)</sup>		✓			~	~
High resolution extended actuator test with automatic friction, spring, and seating analysis <sup>(4)</sup>		✓			~	N/A
Positioner performance signature (positioner signature)		✓			~	~
Valve/Actuator/Positioner performance signature (step test)		~			~	~
Online performance analysis including friction	(3)	✓			Consult Factory	
	:	Signature Ha	ndling			
Comparative signature overlay and analysis of 8 tests	N/A	N/A	✓(1)		~	N/A
Trending window of diagnostic test progress can be saved	N/A	N/A	✓(1)		~	N/A
Batch operation for diagnostic tests	N/A	N/A	<b>v</b> (1)		<ul> <li>✓</li> </ul>	N/A
HTML report	N/A	N/A	<b>v</b> (1)		<ul> <li>✓</li> </ul>	N/A

1. This feature is host system dependent. See table "Integration with control systems" for more details, page 10.

2. Diagnostic tests or calibration routines, which are "device initiated" and running within the micro-processor of the Masoneilan FVP. Therefore, minimal or no communication bandwidth is affected, which allows for successful completion of these tasks without sacrificing the H1 segment throughput.

3. Friction related information not available.

4. Not available with Double-Acting.

\* Spring Range, Air Supply Not Available

### **Table 5: Diagnostics Summary**

# **Diagnostics Summary**

Diagnostics Item	Diagnosti	cs Version		ibility Read ar (if applicable)		Device Initiated
			Host System (TB Block and menus- and-methods)	FF Handheld (TB Block and menus- and-methods)	ValVueFF	Minimal or
	Standard	d Advanced /BP Option			ValVue	No Highway Loading <sup>(2)</sup>
	L	Valve Historia	an			1
32 bit cycle counter with adjustable alarm threshold	<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>	~	<b>~</b>	<ul> <li>✓</li> </ul>
32 bit Travel accumulator with adjustable alarm threshold	~	~	~	~	<b>~</b>	~
Accumulating timer of valve position "closed" with adjustable alarm threshold	~	~	~	~	<b>~</b>	~
Accumulating timer of valve position "near closed" with adjustable alarm threshold	~	~	~	~	<b>~</b>	~
Accumulating timer of valve position "open" with adjustable alarm threshold	~	~	~	~	~	~
	FVP Se	If Initiated Dia	agnostics	·		
Impending positioner or control valve problem (servo alarm)	~	<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>	~	<b>~</b>	<ul> <li>✓</li> </ul>
Control valve position deviation from commanded setpoint	~	<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>	~	<b>~</b>	<ul> <li>✓</li> </ul>
Sensor failures (position, temperature, A/D converter, etc)	~	~	~	~	<b>~</b>	<ul> <li>✓</li> </ul>
CPU tasks, memory integrity, communication integrity	~	~	~	~	~	~
	Setup and	d Calibration	Diagnostics	· · · · · · · · · · · · · · · · · · ·		
Auto-Calibration with 9 pass-fail criteria	~	~	~	~	<b>~</b>	~
Positioning AutoTune with 11 pass-fail criteria	~	~	~	~	~	~

1. This feature is host system dependent. See table "Integration with control systems" for more details, page 10.

- 2. Diagnostic tests or calibration routines, which are "device initiated" and running within the micro-processor of the Masoneilan FVP. Therefore, minimal or no communication bandwidth is affected, which allows for successful completion of these tasks without sacrificing the H1 segment throughput.
- 3. Friction related information not available.

### Table 5: Diagnostics Summary (cont.)

# Fieldbus Specification Data Summary

Is the device registered at the Fieldbus Foundation (Y/N) Yes	
Manufacturer Name Dresser Masoneilan	
Manufacturer ID 445644	
Model FVP110	
Davias Tras/Dav	
Device Type/Rev 7/2	
ITK (See www.fieldbus.org for latest updates) 4.61	
2. DD and CFF	
Device Description File Name ( the and sum) Type 1: 0401.FFO, 0401.SYM	1
Device Description File Name (.ffo and .sym) Type 7: 0202.FFO, 0202.SYM	1
Capabilities File Name Type 1: 040101.CFF	
Type 7: 040101.CFF	
Setup Wizard	
Auto Tuning	
Travel Calibration	
Operational Configuration	
Search Stop Points	
List of Methods Control Parameter Tuning	
Self Check Execution	
Release Fail Safe	
Signature Execution	
Upload Signature Data	
Upload Signature Header Date	ta
Instant Troubleshooting	
3. Physical	
3.1 Polarity Sensitive (Y/N) Yes	
3.2 Quiescent Current Draw (mA) 16	
3.3   Startup Current Draw (ma)   17	
3.4 Capacitance 176nF	
3.5 4-wire Device No	
4. Communication	
4.1 Stack Manufacturer Yokogawa/Softing	
4.2 Does the Device support Backup LAS functionality? Yes	
Total Number of VCRs 29	
QUB/Server-3	
QUU/Source(Alert)-1	
4.3 Number of Fixed VCRs for user configuration (Publisher, Subscriber, Alarming, and Trending) QUU/Source(Trend)-1	
BNU/Publisher - 11	
BNU/Subscriber - 12	

# Fieldbus Specification Data Summary (cont'd)

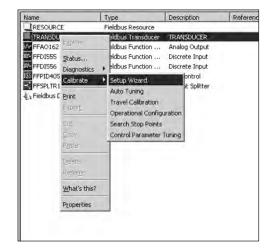
5. U	lser Laye	r General			
5.1	Function	Block Application Manufacturer	Yokogawa		
5.2	Function	Blocks (list all type, but not including transducer)	AO, PID, DI, OS		
5.3	Device S	upport Block Instantiation (Y/N)	No		
5.4	Number of	of Link Objects	25		
5.5	Device S	upport firmware upgrade over fieldbus segment? (Y/N)	Yes (optional)		
6. R	lesource	Block			
6.1	Block Cla	ss (Standard, Enhanced, Custom)	Standard		
6.2	Special F	eatures	No		
7. Ti	ransduce	r Blocks			
7.1	Block Cla	ss (Standard, Enhanced, Custom)	Custom		
7.2		device support methods in the Resource and er Blocks?	Yes		
7.3	Special F	eatures besides Methods (multiple views, etc.)	Yes		
7.4	Transduc VIEWS, e	er Block Special Features (supports Methods, multiple ttc.)	Multiple VIEWS		
8. F	unction l	Blocks			
8.1	Does the Device support Custom Function Blocks?		No		
8.2	Block Typ	e	DI1, DI2, OS, PID, AO		
8.3	Number Available		5 (RB and TB not included)		
8.4	Execution Time (ms)		AO: 95 ms, PID: 120 ms, OS: 95 ms, DI1 & DI2: 40 ms		
8.5	Block Class (Standard, Enhanced, Custom)		Standard		
8.6	Is the AO block of the device able to operate in Cascade mode?		Yes		
9. Cł	nannels	XD_SCALE and CHANNEL value	Listed by Channel, Unit Code, Enumerated Description, and Function Block Type		
			runction block type		
9.1	Channel	0	PID Controlled Value Input		
9.1	Channel	0			
9.1 9.2	Channel	-	PID Controlled Value Input		
		-	PID Controlled Value Input Analog		
		1	PID Controlled Value Input Analog Input/Output		

## Ease of Setup

The Masoneilan FVP is very easy to setup, configure and commission from any FF host, because the (DDs) that reside in the host system contain "menu and methods" to guide the user through the Masoneilan FVP setup. Below are a few examples of the Setup Wizard executed from some commonly used host systems and Masoneilan FVP.

ALX.

💐 File Edit View Tools W	/indow Help				
	1 1 1 1 V N				
Current Device 445644	0001J0003499				
🖃 🛃 AMS Device Manager	Tag		Manufactu	urer	Device T
	■44564400011000349	Configure Compare Status/Conditions Scan <u>D</u> evice SNAP-ON/Linked A Calibration Manage Calibration Manage Calibrate Diagnostics Rename Unassign Replace Audit Trail Record Manual <u>Ev</u> Drawings / Notes Help	Apps	VaVueFF	FVP Valv4 Generic I



Emerson Process Management integration - ValvueFF Snap-On for AMS 7.0, DeltaV 7.2 or later edition Launching the Setup Wizard by Right-clicking on the TB Block from the DeltaV Explorer

	ce Detail			Arna sy
MA	Fieldbus Methods Man			ac x
	Direction MASON10	13		
0	Block Name	Nethod Name	Nethod Description	
	FVP_TRANSDUCER	Setup Waard	Setup Wight	1.0
	FVP_TRANSDUCER	Instant Trouble Shooking	Instank Trouble Shooting	
	40	Simulation Enable	Simulation Enable for backward calculation	
_	80	Simulation Disable	Simulation disable for backward calculation.	
nce				
unch M				
-				
	4			1.1
	ACTION: Select a meth	rod in the list and press the N	ext button to start execution of the method (	
			and the second	Carce
_				

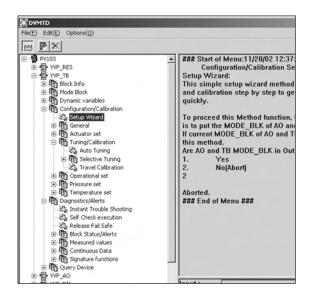
Honeywell ExperionPKS – How to Launch the Setup Wizard from the "Fieldbus Methods Manager"

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Experion and Scout are registered trademarks of Honeywell.

STARDOM is a registered trademark of Yokogawa.

 $\ensuremath{\mathsf{DeltaV}}\xspace$  , AMS and SNAP-ON are registered trademarks of Emerson Electric Co.



Yokogawa Centum system – How to Launch the Setup Wizard from the "Method Invoker"

# DIRECT SALES OFFICE LOCATIONS

**RELGIUM** +32-2-344-0970 Phone: Fax: +32-2-344-1123

BRAZIL

55-11-2146-3600 Phone: 55-11-2146-3610 Fax:

CANADA Ontario 905-335-3529 Phone: 905-336-7628 Fax:

**CHINA** +86-10-8486-4515 Phone: +86-10-8486-5305 Fax:

FRANCE

Courbevoie Phone: +33-1-4904-9000 +33-1-4904-9010 Fax:

#### GERMANY

Viersen		
Phone:	+49-2162-8170-0	
Fax:	+49-2162-8170-280	
Frankfurt		
Phone:	+49-69-439350	
	++3-03-+333300	

### ΙΝΟΙΑ

Mumbai +91-22- 8354790 Phone: +91-22-8354791 Fax: New Delhi +91-11-2-6164175 Phone: Fax: +91-11-5-1659635

#### ITALY

Fax:

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Fax:

+39-081-7892-111 Phone: +39-081-7892-208

#### JAPAN Chiba

Phone: +81-43-297-9222 +81-43-299-1115

#### KOREA

+82-2-2274-0748 Phone: +82-2-2274-0794

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Phone: +965-9061157+965-3987879 Fax:

#### MALAYSIA

+60-3-2161-0322 Phone: Fax: +60-3-2163-6312

#### MEXICO

Phone: 52-5-310-9863 52-5-310-5584 Fax:

#### THE NETHERLANDS Phone:

+31-10-438-4122 +31-10-438-4443 Fax:

### RUSSIA

Veliky Novgorod , +7-8162-15-7898 Phone: +7-8162-15-7921 Fax: Moscow +7 495-585-1276 Phone: +7 495-585-1279 Fax:

SAUDI ARABIA +966-3-341-0278 Phone: +966-3-341-7624 Fax:

SINGAPORE Phone: +65-6-6861-6100 +65-6-6861-7172 Fax:

SOUTH AFRICA +27-11-452-1550 Phone: +27-11-452-6542 Fax:

**SOUTH & CENTRAL** AMERICA AND THE CARIBBEAN Phone: 832-590-2303 Fax: 832-590-2529

#### SPAIN Phone:

Fax: +34 - 93 - 652 - 6444

+34 - 93 - 652 - 6430

#### UNITED ARAB EMIRATES

Phone: +971-4-8838-752 +971-4-8838-038 Fax:

#### UNITED KINGDOM

Skelmersdale +44-1695-52600 Phone: +44-1695-52601 Fax: Uxbridge +44-1895-454-900 Phone: Fax: +44-1895-454-919

#### UNITED STATES

Massachusetts 508-586-4600 Phone: 508-427-8971 Fax: Corpus Christi, Texas Phone: 361-881-8182 361-881-8246 Fax: Dresser Direct Deer Park, Texas Phone: 281-884-1000 281-884-1010 Fax: (Contractor Sales) Houston, Texas Phone: 832-590-2303 832-590-2529 Fax: California 562-941-7610 Phone: Fax: 562-941-7810

### **Aftermarket Value Services**

Dresser - Masoneilan, a leading manufacturer of automated process control solutions, offers world-class global aftermarket services. Consistent and high guality services executed through a network of fully authorized and certified third party service centers, as well as company owned facilities include: Valve Repair, Technical Training, Field Support, Spare Parts Supply, Complete Equipment Replacement and Comprehensive Diagnostics.

### **About Dresser, Inc.**

Dresser, Inc. is a leader in providing highly engineered infrastructure products for the global energy industry. The company has leading positions in a broad portfolio of products including valves, actuators, meters, switches, regulators, piping products, natural gas-fueled engines, retail fuel dispensers and associated retail point of sale systems and air and gas handling equipment.

Leading brand names within the Dresser portfolio include Dresser Wayne® retail fueling systems, Waukesha® natural gas-fired engines, Masoneilan® control valves, Mooney® regulators, Consolidated® pressure relief valves, and Roots® blowers and rotary gas meters. It has manufacturing and customer service facilities located strategically worldwide and a sales presence in more than 100 countries. The company's website can be accessed at www.dresser.com.

#### **Dresser Masoneilan**

85 Bodwell Street Avon, MA 02322-1190 Tele: 508-586-4600 / Fax: 508-941-5497 Email: sales@masoneilan.com

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#### **Dresser Masoneilan**

With its breadth of products, unequaled global presence and advanced process control expertise, Dresser Masoneilan is uniquely positioned to be the leading provider of flexible, best fit control valve solutions.

Supported by an integrated network of sales offices, Dresser Masoneilan provides the widest range of valve solutions and services for virtually every process control application.

